

Options to Route M-25/XP Crankcase Breather to Can-style Air Intake



Brass 90 Female NPT x hose barb to fit the breather hose.
OPTION: use male NPT hose barb to fit the ID thread of the hex bushing.



Once tightened up, thru-drill the hose barb and bushing to install small cotter pin. (Belt & Suspenders overkill to prevent the busing from falling into the air intake.)

Brass NPT pipe nut on top of plate to fit OD of hex bushing.
(OPTION: Tighten, then deform threads w/ a center punch so nut "can't" loosen on the bushing (Murphy are you listening?))

Drill plate for a "tight fit" on the hex bushing.



Brass NPT hex reducing bushing -
Outside thread to fit female hose barb elbow
(or inside thread to fit male hose barb elbow)



Nylon hose barb elbow to fit the crankcase breather hose.

Drill plate and install neoprene grommet sized for a "tight fit" on the hose barb,



KN adapter that fits its air filters.
Sandwich between intake cover and bottom plate
(trim to length as necessary.)
Poke hole thru foam silencer and Clampett the hose.

order here:

<http://www.knfilters.com/marine/boats.aspx>